

General

4-stroke direct injected, turbocharged and aftercooled diesel engine

Number of cylinders		6
No of valves		24
Displacement, total	litres in ³	12,78 779,7
Firing order		1-5-3-6-2-4
Rotational direction, viewed from the front		Clockwise
Bore	mm in	131 5,16
Stroke	mm in	158 6,22
Compression ratio		18,5
Compression pressure at 240 rpm	MPa psi	35 5076
Max. static forward inclination:	°	0
Max. static backward inclination:	°	10
Max. intermittent forward inclination while running:	°	35
Max. intermittent backward inclination while running:	°	35
Max. intermittent side inclination while running:	°	35
Idling speed	rpm	550 - 800
Rated speed R1	rpm	1800
Propeller selection range R1	rpm	1770 - 1870
Dry weight engine BT	kg lb	HE=1520, KC=1480 HE=3351, KC=3263

Performance	Rating	rpm	600	800	1000	1200	1400	1500	1600	1700	1800
Crankshaft power 1), 5)	1	kW	80,6	147	183	219	257	272	293	294	294
		hp	110	200	249	297	350	370	398	400	400
Propeller shaft power 1) (At full load) With drive Twin Disc 5114	1	kW	77	141	176	210	247	262	281	283	283
		hp	105	192	239	285	336	356	382	384	384
Propellershaft power at prop. load x ³ With drive Twin Disc 5114	1	kW	10	25	48	84	133	164	198	238	283
		hp	14	34	66	114	181	222	270	324	384
Torque at crankshaft 2)	1	Nm	1283	1757	1750	1739	1756	1734	1746	1653	1562
		lbf ft	946	1296	1291	1282	1295	1279	1288	1219	1152
Mean piston speed		m/s	3,2	4,2	5,3	6,3	7,4	7,9	8,4	9,0	9,5
		ft/s	10,4	13,8	17,3	20,7	24,2	25,9	27,6	29,4	31,1
Effective mean pressure 2)	1	MPa	1,26	1,73	1,72	1,71	1,73	1,71	1,72	1,63	1,54
		psi	183,0	250,6	249,7	248,0	250,4	247,4	249,0	235,8	222,8
Max combustion pressure 2)	1	MPa	11,7	14,3	13,3	12,7	13,2	14,0	14,4	14,1	13,7
		psi	1697	2074	1929	1842	1914	2031	2089	2045	1987

Lubricating system

Specific lubricating oil consumption.	g/kWh	0,06
Max. oil volume including filters for all allowed installation inclinations:	litres	49
	US gal	12,94
Max. oil volume excluding filters for all allowed installation inclinations:	litres	44
	US gal	11,62
Min. oil volume excluding filters for all allowed installation inclinations:	litres	35
	US gal	9,25

1) ISO 3046, fuel temp 40°C.

ISO 8665 (=SAE J 1228=ICOMIA 28-83)

2) At power according to 1).

3) If reverse gear is used, 4% in heat rejection will be added for its oil cooler.

4) Acc. to ISO 3744

5) At installed back pressure

Fuel system	Rating	rpm	600	800	1000	1200	1400	1500	1600	1700	1800
Specific fuel consumption at full load US EPATier 3	1	g/kWh	231	213	200	197	202	199	200	202	208
		lb/hph	0,37	0,35	0,32	0,32	0,33	0,32	0,32	0,33	0,34
Specific fuel consumption at full load IMO Tier II	1	g/kWh	236	214	196	191	192	192	193	196	200
		lb/hph	0,38	0,35	0,32	0,31	0,31	0,31	0,31	0,32	0,32
Fuel consumption at prop. load x ³ US EPATier 3	1	l/h	4	8	14	22	35	42	51	61	73
		US gal/h	1,1	2,1	3,7	5,8	9,2	11,1	13,5	16,1	19,3
Fuel consumption at prop. load x ³ IMO Tier II	1	l/h	4	8	14	22	34	41	49	59	70
		US gal/h	1,1	2,1	3,7	5,8	9,0	10,8	12,9	15,6	18,5
Fuel consumption at full load US EPATier 3	1	l/h	22	38	44	51	62	65	70	71	73
		US gal/h	5,9	9,9	11,6	13,6	16,4	17,2	18,5	18,8	19,3
Fuel consumption at full load IMO Tier II	1	l/h	23	38	43	50	59	63	68	69	70
		US gal/h	6,0	10,0	11,4	13,2	15,6	16,5	17,9	18,2	18,6

Intake and exhaust system	Rating	rpm	600	800	1000	1200	1400	1500	1600	1700	1800	
Specific exhaust heating effect in percent of crankshaft power	1	%	71	67	63	63	65	64	64	66	67	
Exhaust temperature at the exhaust pipe connecting flange after the turbo charger.	1	°C	559	554	482	418	387	375	371	366	364	
		°F	1038	1029	900	784	729	707	700	691	687	
Permitted back pressure in the exhaust line at rated speed. (Installed back pressure)		kPa								Max	12	
		psi									1,7	
		kPa								Min	0	
		psi									0,0	
Engine air consumption at 25°C / 77°F atmospheric pressure 100kPA and relative humidity 30%.	1	m³/min	4,7	8,1	11,2	16,2	21,5	23,2	25,3	26,2	27,0	
		cu.ft./min	165	287	394	572	760	818	895	925	953	
Charge air pressure Inlet manifold	1	kPa	39,0	82,0	103,0	147,0	191,0	195,0	207,0	204,0	201,0	
		psi	5,7	11,9	14,9	21,3	27,7	28,3	30,0	29,6	29,2	
Exhaust gas flow	1	m³/min	14,3	24,3	29,8	38,4	46,9	49,2	52,7	53,8	54,8	
		cu.ft./min	241	859	1053	1355	1657	1737	1862	1899	1936	

Cooling system	Rating	rpm	600	800	1000	1200	1400	1500	1600	1700	1800
Radiated heat in percent of crankshaft power.	1	%	5,7	5	4,6	4,8	4,9	4,6	4,6	4,7	5,1
Heat rejection to charge air cooler in percent of crankshaft power.	1	%	1,4	5,8	10,8	14,9	20,4	21,3	22,8	24,1	25,4
Coolant heat rejection to HE, incl. engine oil cooler and excl. charge air cooler, in percent of crankshaft power.	1	%	82,9	66,7	56,4	51,3	50,2	48,8	49	50,5	53
Coolant flow with fully open thermostat and std cooling system		l/min	120	192	246	306	360	384	408	420	450
		cu.ft./min	4,2	6,8	8,7	10,8	12,7	13,6	14,4	14,8	15,9
Coolant volume engine, including heat exchanger and charge air cooler		litres	51								
		US gal.	13,47								
Max. additional coolant for cabin heater etc. with std. Expansion tank		litres	16								
		US gal.	4,23								
Maximum coolant flow to cabin heater etc.		l/min	42								
		cu.ft./min	1,48								
Thermostat, start open at		°C	82								
		°F	180								
Thermostat, fully open at		°C	92								
		°F	198								

1) ISO 3046, fuel temp 40°C.

ISO 8665 (=SAE J 1228=ICOMIA 28-83)

2) At power according to 1).

3) If reverse gear is used, 4% in heat rejection will be added for its oil cooler.

4) Acc. to ISO 3744

5) At installed back pressure

Raw water circuit		rpm	600	800	1000	1200	1400	1500	1600	1700	1800
Nominal raw water design flow	l/min	161	216	273	320	368	392	414	436	456	
	cu.ft./min	5,7	7,6	9,6	11,3	13,0	13,8	14,6	15,4	16,1	
Nominal raw water pump pressure head at design flow. (measured before and after pump)	kPa	19	30	49	66	84	95	107	119	131	
	psi	2,8	4,4	7,1	9,6	12,2	13,8	15,5	17,3	19,0	
Maximum raw water pump suction head	kPa	-30									
	psi	-4,4									
Maximum raw water temperature entering heat exchanger	°C	32									
	°F	90									

2 circuit keel cooling system, LT		Rating	rpm	600	800	1000	1200	1400	1500	1600	1700	1800
Maximum temperature to charge air cooler from external LT-cooling system circuit	1	°C										44
		°F										111,2
Coolant flow through keel cooler, LT-cooling system circuit	1	l/min	33	45	58	70	81	85	90	93	96	
		cu.ft./min	1,2	1,6	2,0	2,5	2,9	3,0	3,2	3,3	3,4	
Pressure drop in external LT-cooling system circuit, including piping		kPa	85									
		psi	12,3									
Coolant volume charge air cooler		litres	5									
		US gal.	1,32									

2 circuit keel cooling system, HT		Rating	rpm	600	800	1000	1200	1400	1500	1600	1700	1800
Design point for keel cooler, engine outlet temperature	1	°C										89
		°F										192
Maximum temperature to engine from external HT-cooling system circuit	1	°C										70
		°F										158
Coolant flow through keel cooler, HT-cooling system circuit at design point	1	l/min										121
		cu.ft./min										4,3
Maximum coolant flow through keel cooler, HT-cooling system circuit	1	l/min										216
		cu.ft./min										7,6
Pressure drop in external HT-cooling system circuit, including piping		kPa	85									
		psi	12,3									
Coolant volume engine, excl. heat exchangers		litres	28									
		US gal.	7,40									

Emissions		Rating	rpm	600	800	1000	1200	1400	1500	1600	1700	1800
Smoke at prop. load x ³	1	*BSU	0,03	0,07	0,14	0,23	0,21	0,21	0,20	0,18	0,21	
Noise at prop. load x ³ . 4)	1	dBA	100,1	104,1	107,2	109,2	111,0	#N/A	111,8	#N/A	113,0	

*NB.! BSU are calculated values. Measured values are acc. to ISO 10054 in FSN units

1) ISO 3046, fuel temp 40°C.

ISO 8665 (=SAE J 1228=ICOMIA 28-83)

2) At power according to 1).

3) If reverse gear is used, 4% in heat rejection will be added for its oil cooler.

4) Acc. to ISO 3744

5) At installed back pressure

Rating	Power (Hk)	Rpm
R1	400	1800
R1	294	1800

Sensors Control and Monitoring System							Switches Engine Shutdown System	
Sensors	Signal	Unit	Range	Initial Delay / Warning Delay	Warning Level	Derating Level	Shutdown Initial Delay / Shutdown Delay	Shutdown Level (Tolerance)
Coolant level switch	Digital		ON/OFF	30 sec from start / 75 sec	Low(OFF / Open contact)	NA	NA	NA
Coolant temperature	50-0 kΩ	°C	- 40 - 140 ±1.5°C	30 sec from start / 3 sec	98	101 (Rem 1)	NA	NA
Coolant temperature (SDU)	Digital	°C	ON/OFF	NA	NA	NA	1 sec. from start / 1 sec	105 (±2°C) SDU Ch. S1
Engine speed cam	Frequency	rpm		Instant	Lost signal	NA	NA	NA
Engine speed crank	Frequency	rpm		Instant	Lost signal	NA	NA	NA
Eng. overspeed SDU 1800 rpm+15%	Frequency	rpm / Hz	153 puls./rev.	Instant	Lost signal	NA	Instant	2070 rpm / 5278 Hz (-1 to 0%)
Exhaust gas temperature	PT200	°C	- 40 - 750± 2.5%	30 sec from start / 22 sec	575	600 (Rem 2)	NA	NA
Crankcase pressure	0,5-4,5 V	kPa	0-15 kPa	20 sec from start / Instant	Rapid Pressure Increase	0-75% @ >1200 rpm	NA	NA
Oil temperature	50-0 kΩ	°C	-40 - 140 °C	30 sec from start / 22 sec	130	135 (Rem 3)	NA	NA
Gear oil temperature (EVC)	50-0 kΩ	°C	-40 - 140 ± 2.5%	NA	NA	NA	NA	NA
Gear oil pressure (EVC)	0,5-4,5V	kPa	0 - 3000 ±3%	60 sec from start / 7 sec	700	NA	NA	NA
Gear oil pressure (SDU)	Digital	kPa	ON/OFF	NA	NA	NA	11 s ±20% from start/ 1 s	400±20 <u>Shutdown Unit Activated</u> S2,S3: 510 rpm ±2% 1300 Hz ±2% 153 pulses / revolution

NA = Not applicable

Sensors Alarm	Signal	Unit	Range	Initial Delay / Delay	Warning Level / Derating Level / Shutdown Level rpm Map (relative pressure)					Derating / Notes
					600 rpm	1000 rpm	1200 rpm	1500 rpm	1800 rpm	
Charge air pressure	0,5-4,5 V	kPa	50 - 600 ± 4 kPa		600 rpm	1000 rpm	1200 rpm	1500 rpm	1800 rpm	
Warning Level (Relative / Absolute pressure)		kPa		30 sec from start / 2 sec	310 / 410	310 / 410	310 / 410	299 / 399	261 / 361	
Derating Level (Relative / Absolute pressure)		kPa		Instant	320 / 420	320 / 420	320 / 420	309 / 409	271 / 371	0-50% @ 1200-1800rpm
Shutdown Level	NA	NA	NA	NA	NA	NA	NA	NA	NA	
Charge air Temperature	50 - 0 kΩ	°C	-40 - 130°C ±4%		600 rpm	1000 rpm	1200 rpm	1500 rpm	1800 rpm	
Warning Level		°C		90 sec from start / 22 sec	80	80	80	80	75	
Derating Level		°C		Instant	85	85	85	85	80	Rem 4
Shutdown Level	NA	NA	NA	NA	NA	NA	NA	NA	NA	
Coolant pressure	0,5-4,5 V	kPa	0-300 kPa ±3%		600 rpm	1000 rpm	1200 rpm	1500 rpm	1800 rpm	
Warning Level		kPa		30 sec from start / 4 sec	5	30	30	55	81	
Derating Level		kPa		Instant	-5	20	20	45	71	0-50% @ 1200-1800rpm /
Shutdown Level	NA	NA	NA	NA	NA	NA	NA	NA	NA	Run detection S4=S2,S3
Seawater pressure	0,5-4,5 V	kPa	0-300 kPa ±3%		600 rpm	1000 rpm	1200 rpm	1500 rpm	1800 rpm	
Warning Level		kPa		30 sec from start / 7.5 sec	5	15	25	40	40	
Derating Level		kPa		Instant	-5	5	15	30	30	0-35% @ 1200-1800rpm
Shutdown Level	NA	NA	NA	NA	NA	NA	NA	NA	NA	
Fuel pressure	0,5-4,5 V	kPa	0-700 kPa ±1,5%		600 rpm	1000 rpm	1200 rpm	1500 rpm	1800 rpm	
Warning Level		kPa		30 sec from start / Instant	180	240	255	270	270	
Derating Level		kPa		NA	NA	NA	NA	NA	NA	
Shutdown Level	NA	NA	NA	NA	NA	NA	NA	NA	NA	
Oil pressure	0,5-4,5 V	kPa	0-700 kPa ±1,5%		600 rpm	1000 rpm	1200 rpm	1500 rpm	1800 rpm	
Warning Level		kPa		30 sec from start / 3 sec	136	200	226	265	265	
Derating Level		kPa		Instant	106	170	196	235	235	0-70% @ 1200-1800rpm
Shutdown Level (Shutdown Unit Channel S3)	Digital	kPa	ON/OFF	11 s ±20% from start / 1 s	120 ±20	120 ±20	120 ±20	120 ±20	120 ±20	<u>Shutdown Unit Activated</u> S2,S3: 510 rpm ±2% 1300 Hz ±2% 153 pulses / revolution

D13B MH (R1-400)Remarks

1) Soft derate Coolant temp	Speed / °C	101°C	103°C	106°C
Remaining torque in %	1200 rpm	100%*	100%*	100%*
	1500 rpm	100%*	75%	50%
	1800 rpm	100%*	75%	50%

2)Soft derate Exhaust temp	Speed / °C	600° C	605° C	610° C	615° C
Remaining torque in %	1200 rpm	100%*	100%*	100%*	100%*
	1500 rpm	100%*	70%	60%	50%
	1800 rpm	100%*	70%	60%	50%

3) Soft derate Oil temp	Speed / °C	135° C	137°C	139°C
Remaining torque in %	1200 rpm	100%*	100%*	100%*
	1500 rpm	100%*	50%	30%
	1800 rpm	100%*	50%	30%

4)Soft derate Charge air Temp	Speed / °C	80°C	85°C	90°C
Remaining torque in %	1200 rpm	100%*	100%*	100%*
	1500 rpm	100%*	100%	50%
	1800 rpm	100%*	50%	30%

* Derate alarm indication but no actual torque decrease